



AC 161



Polska

CERTIFICATE

No. TSP-3834-540.01

Company

WITZENMANN

Witzenmann Polska
spółka z o.o.

WITZENMANN Polska Sp. z o.o.
ul. Poezji 12/2, 04-994 Warszawa, Poland

With production plant

WITZENMANN Polska Sp. z o.o.
Olewin 50A, 32-300 Olkusz, Poland

fulfils the **quality requirements for fusion welding processes acc.**

PN-EN ISO 3834-2:2007

The range of approval is presented in the Annex.

The period of validity of certificate: from 25.06.2020 to 24.06.2025

Next surveillance audit until **04.06.2023** under the pain of expiry of the certificate.

Warsaw, date 25.06.2021


Artur Labus
Director of Certification Centre



(PP05-F03-3834 issue.5 valid
from 01-10-2018)

TÜV SÜD Polska Sp. z o.o.

ul. Podwale 17

00 – 252 Warszawa

www.tuvsud.com/pl-pl

TÜV®



Certificate of welding processes according to PN-EN ISO 3834-2:2007
covers the following range:

Product and scope of application: Manufacturing of metal hosepipes, compensators, metal bellows.

Product standard/specification: ISO 15609-1, ISO 15613, ISO 15614-1, ISO 13916,
ISO 17635, ISO 17662.

Base materials: 8.1

Dimensions: Material thickness:
BW: 1,5 – 7,2 mm
FW: 1,95 – 16,0 mm
Pipe diameters from 39,5,0 mm
Range of wall thickness from 1,5 to 16,0 mm

Welding methods: 141 – TIG welding with solid filler material (wire/rod)
142 AUTO – Automatic Autogenous TIG welding

Welding supervisor: Jacek Rusek (IWE/EWE)

Deputy of welding supervisor: ---

Non destructive testing personnel:

Person responsible for
non destructive testing: Krzysztof Kałmuczak

Deputy of non destructive testing
responsible person: ---

REMARKS: The certification was granted in accordance with the certification program PR3834,
date 01.02.2019.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 25.06.2021



Artur Labus
Director of Certification Centre

